

ABSTRACT OF THE DISCLOSURE

An improved moldable, needle-punched automotive carpet of improved wear is disclosed by the invention process of combining a critical proportion of polypropylene and polyester fibers having optimal physical properties. A preferred embodiment of the invention additionally includes a binder fiber. The improved carpet comprises a blend of fibers with specific properties that, when used to manufacture the needle-punched auto carpet, produces a moldable carpet that exhibits improved wear, heretofore achieved only with more expensive tufted carpets.